## res <br> メーヨコロズ？ VERTMMA <br> ＂Technology cnc for everyone＂



## Vertical

## Concept

The vertical machine occupies the least space possible, it is a record to have a cnc drill center in just $\mathbf{2 m 2}$ of your workshop

The piece to be machined always rests on one of the edges, all its weight resides in that part, the special plastic table, only acts as a guide in the movement, thus avoiding scratches in its surface finish, so that the exposed part of the furniture does not suffer friction.

Thanks to the force of gravity, the part is always kept in contact with the bearing base, the zero point of all measurements, it does not need an adjustable clamp, avoiding time loss in adjusting the machine for each part, as occurs in systems horizontal.

All the dust generated by the perforations falls by gravity and goes directly to the suction inlet at the base of the machine.


Transparencia visual de trabajo

## Software

TPA Cad software, could be one of the most intuitive software of the market, easy to use, fast and flexible. You can use it in the machine pc, or in your desk pc, so the unit can drill pieces while you are designing confortably in your office. The new files could be saved in a pendrive or sended directly via wifi to the machine. The software has the possibility to print barcodes labels, and read the codes with a pistol


After filled the blanks with the measures information for the specific macro, the design is generated immediately, so simple like that!



## THE BORING HEAD UNIT



5 drills, 32 mm system, individual activation (4 vertical aligment, 2 horizontal aligment)

In this way is possible to make many combinations for drilling process. For example racks line holes.

1 drill unit to make holes by the down edge of the piece. Also this unit is useful for the machine to press the piece when the clamp needs to move position. This unit is required to make the hole to fit the brake or soft spring for doors or drawers

2 drill units in horizontal direction (X) to make edge holes, at right and left side.

High frequency motor, $18000 \mathrm{rpm}, 3 \mathrm{hp}$, to make routing, milling, cuts, slots, decorative design, corners retails, Gola arcs, and more. It replace the saw unit to make the groove, because is faster, only one pass to finish the width of the groove using the right tool

## Electronic Probe


A. - Bad joints can appear by differences in panel thickness machining with drills "under table" systems.

B

B. - Bad joints produced by differences in the lenght and squaring of the piece (machines without Electronic squaring probe)


Perfect joints thanks to our frontal boringhead system, integrated pneumatic press on it, and our exclusive Electronic Squaring Probe Tester that corrects the position of the holes respect to the lenght and squaring of the part piece.
¿Why is important the Electronic probe?
We know that the majority of the craftmen cut the panels in manual panel saws, so, as result of this, there are some imperfections in the lenght and the squaring of the parts.

## TECHNICAL DATA



8 mm holes to fit dowells. So the assembly of the furniture is perfect.
Exclusive mirrrowed function, the machine works by the $\mathbf{2}$ sides. Standard configuration
TPA CNC CONTROL (Italy)
PC WINDOWS 10
Delta Servo motors TPA Cad software FAM boring head 2 hp
Boring head equipment : drills 8 mm and $5 \mathrm{~mm}, 20 \mathrm{~mm}, 35 \mathrm{~mm}$, helicoidal tool 8 mm for high frequency motor,
High frequency motor, 3 hp 18000 rpm Voltaje: $\mathbf{3 8 0 v}$-220v Inverter (bajo consumo) Centralized grease
pump,
Electronic probe .
Remote conection (internet and wifi requiered in the shop)
Exclusive software to mirrowed loading to process right side pieces by the right side of the machine, and
left side piece by the left side of the machine, one file $\mathbf{=} \mathbf{2}$ pieces.
Superior pusher, handly positioning
Support arms in the 2 sides of the machines,
Lluis Dalmau 34 - Gavá 08850 - Barcelona - Tel.: 931413108 - CIF B 63934343
Vertimaq, máquinas verticales cnc y
software de diseño para carpintería S.L.
Monophasic conection system 220v. (INVERTER units inside) CE Nonrmative

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